

Contents

1 Basic thermodynamics of thermal energy storage	1
1.1 Methods for thermal energy storage.....	1
1.1.1 Sensible heat	1
1.1.2 Latent heat of solid-liquid phase change.....	2
1.1.3 Latent heat of liquid-vapor phase change.....	4
1.1.4 Heat of chemical reactions	5
1.2 Potential applications of latent heat storage with solid-liquid phase change	6
1.2.1 Temperature control.....	6
1.2.2 Storage of heat or cold with high storage density	7
1.3 References.....	9
2 Solid-liquid phase change materials	11
2.1 Physical, technical, and economic requirements.....	11
2.2 Classes of materials.....	13
2.2.1 Overview.....	13
2.2.2 Detailed discussion.....	15
2.3 Typical material problems and possible solutions	26
2.3.1 Phase separation solved by mixing, gelling, or thickening	26
2.3.2 Subcooling and methods to reduce it	34
2.3.3 Encapsulation to prevent leakage and improve heat transfer	37
2.3.4 Mechanical stability and thermal conductivity improved by composite materials	39
2.3.4.1 Mechanical stability	39
2.3.4.2 Thermal conductivity	40
2.4 Commercial PCM, PCM composite materials, and encapsulated PCM....	41
2.4.1 PCM.....	42
2.4.2 PCM composite materials	43
2.4.2.1 PCM composite materials to improve handling and applicability	44
2.4.2.2 PCM-graphite composites to increase the thermal conductivity	45
2.4.3 Encapsulated PCM.....	48
2.4.3.1 Examples of macroencapsulation.....	49
2.4.3.2 Examples of microencapsulation	51
2.5 References.....	52
3 Determination of physical and technical properties	57
3.1 Definition of material and object properties.....	57
3.2 Stored heat of materials.....	59

3.2.1 Basics of calorimetry	59
3.2.2 Problems in doing measurements on PCM	64
3.2.3 Problems in presenting data on PCM	66
3.2.4 Calorimeter types and working principles	69
3.2.4.1 Differential scanning calorimetry in dynamic mode	69
3.2.4.2 Differential scanning calorimetry in steps mode	78
3.2.4.3 Differential scanning calorimetry with temperature modulation (m-DSC)	80
3.2.4.4 T-History method	80
3.3 Heat storage and heat release of PCM-objects	84
3.3.1 Air and other gases as heat transfer medium	85
3.3.2 Water and other liquids as heat transfer medium	89
3.3.2.1 Mixing calorimeter	89
3.3.2.2 Setup derived from power compensated DSC	90
3.4 Thermal conductivity of materials	91
3.4.1 Stationary methods	92
3.4.2 Dynamic methods	93
3.5 Cycling stability of PCM, PCM-composites, and PCM-objects	95
3.5.1 Cycling stability with respect to the stored heat	95
3.5.2 Cycling stability with respect to heat transfer	96
3.6 Compatibility of PCM with other materials	97
3.6.1 Corrosion of metals	98
3.6.2 Migration of components in plastics	101
3.7 References	102
4 Heat transfer basics	105
4.1 Analytical models	106
4.1.1 1-dimensional semi-infinite PCM layer	106
4.1.2 1-dimensional semi-infinite PCM layer with boundary effects	108
4.1.3 Cylindrical and spherical geometry	113
4.1.4 Layer with finite thickness	118
4.1.5 Summary and conclusion for analytical models	119
4.2 Numerical models	120
4.2.1 1-dimensional PCM layer	120
4.2.2 Inclusion of subcooling using the enthalpy method	126
4.2.3 Relation between $h(T)$ functions and phase diagrams	128
4.3 Modellization using commercial software	131
4.4 Comparison of simulated and experimental results	132
4.4.1 1-dimensional PCM layer without subcooling	132
4.4.2 1-dimensional PCM layer with subcooling	133
4.5 Summary and conclusion	134
4.6 References	135

5 Design of latent heat storages.....	137
5.1 Boundary conditions and basic design options	137
5.1.1 Boundary conditions on a storage	137
5.1.2 Basic design options.....	138
5.2 Overview on storage types	141
5.3 Storages with heat transfer on the storage surface	142
5.3.1 Insulated environment.....	143
5.3.1.1 Construction principle and typical performance	143
5.3.1.2 Example	143
5.3.1.3 Heat transfer calculation	144
5.3.2 No insulation and good thermal contact between storage and demand.....	145
5.3.2.1 Construction principle and typical performance	145
5.3.2.2 Example	145
5.3.2.3 Heat transfer calculation	145
5.4 Storages with heat transfer on internal heat transfer surfaces	146
5.4.1 Heat exchanger type.....	146
5.4.1.1 Construction principle and typical performance	147
5.4.1.2 Example	148
5.4.1.3 Heat transfer calculation	149
5.4.1.4 Further information	158
5.4.2 Direct contact type	158
5.4.2.1 Construction principle and typical performance	159
5.4.2.2 Example	160
5.4.2.3 Heat transfer calculation	161
5.4.2.4 Further information	161
5.4.3 Module type	162
5.4.3.1 Construction principle and typical performance	162
5.4.3.2 Examples.....	163
5.4.3.3 Heat transfer calculation	164
5.4.3.4 Further information	168
5.5 Storages with heat transfer by exchanging the heat storage medium.....	168
5.5.1 Slurry type.....	169
5.5.1.1 Construction principle and typical performance	169
5.5.1.2 Example	170
5.5.1.3 Heat transfer calculation	172
5.5.1.4 Further information	173
5.5.2 Sensible liquid type.....	174
5.5.2.1 Construction principle and typical performance	174
5.5.2.2 Example	175
5.5.2.3 Heat transfer calculation	176
5.5.2.4 Further information	176
5.6 References.....	177

6	Integration of active storages into systems	181
6.1	Integration goal	181
6.2	Integration concepts	182
6.2.1	General concepts	182
6.2.2	Special examples	184
6.3	Cascade storages	185
6.4	Simulation and optimization of systems	188
6.5	References	189
7	Applications in transport and storage containers	191
7.1	Basics	191
7.1.1	Ideal cooling of an object in ambient air	191
7.1.2	Ideal cooling of an insulated object in ambient air	193
7.1.3	Ideal cooling of an insulated object with PCM in ambient air	195
7.1.4	Real cooling of an insulated object with PCM in ambient air	196
7.2	Examples	197
7.2.1	Multi purpose transport boxes and containers	197
7.2.2	Thermal management system	198
7.2.3	Containers for food and beverages	199
7.2.4	Medical applications	200
7.2.5	Electronic equipment	201
7.3	References	202
8	Applications for the human body	205
8.1	Basics	205
8.1.1	Energy balance of the human body	205
8.1.2	Potential of PCM	206
8.1.3	Methods to apply the PCM	207
8.1.3.1	Macroencapsulated PCM	207
8.1.3.2	Microencapsulated PCM	207
8.1.3.3	Composite materials	209
8.2	Examples	209
8.2.1	Pocket heater	210
8.2.2	Vests for different applications	210
8.2.3	Clothes and underwear	211
8.2.4	Kidney belt	212
8.2.5	Plumeaus and sleeping bags	212
8.2.6	Shoe inlets	213
8.2.7	Medical applications	214
8.3	References	214
9	Applications for heating and cooling in buildings	217
9.1	Basics of space heating and cooling	218
9.1.1	Human comfort requirements	218

9.1.2	Heat production, transfer, and storage in buildings.....	220
9.1.3	Potential of using PCM.....	220
9.1.3.1	Potential of PCM for temperature control	221
9.1.3.2	Potential of PCM for heat or cold storage with high storage density	225
9.1.4	Natural and artificial heat and cold sources	227
9.1.4.1	Space cooling.....	227
9.1.4.2	Space heating	231
9.1.5	Heat transfer.....	233
9.1.5.1	Heating or cooling from a surface.....	233
9.1.5.2	Heating or cooling by supplying hot or cold air.....	234
9.2	Examples for space cooling	234
9.2.1	Building materials	235
9.2.1.1	Gypsum plasterboards with microencapsulated paraffin	236
9.2.1.2	Plaster with microencapsulated paraffin	237
9.2.1.3	Concrete with microencapsulated paraffin.....	238
9.2.1.4	Panels with shape-stabilized paraffin.....	240
9.2.2	Building components	241
9.2.2.1	Ceiling with PCM	241
9.2.2.2	Blinds with PCM.....	243
9.2.3	Active systems using air as heat transfer fluid	244
9.2.3.1	Systems integrated into the ceiling.....	245
9.2.3.2	Systems integrated into the wall	246
9.2.3.3	Systems integrated into the floor.....	247
9.2.3.4	Decentralized cooling and ventilation unit.....	249
9.2.3.5	Systems integrated into a ventilation channel	252
9.2.4	Active building materials and components using a liquid heat transfer fluid for heat rejection	254
9.2.4.1	PCM-plaster with capillary sheets.....	255
9.2.4.2	Cooling ceiling with PCM-plasterboard	256
9.2.5	Storages with active heat supply and rejection using a liquid heat transfer fluid	256
9.2.5.1	Heat exchanger and module type storages using artificial ice.....	258
9.2.5.2	Heat exchanger and module type storages using other PCM than ice.....	263
9.2.5.3	Direct contact type storage using artificial ice.....	263
9.2.5.4	Storages using natural ice and snow.....	264
9.2.5.5	Direct contact systems using other PCM.....	266
9.2.5.6	Slurry type storages using artificial ice.....	266
9.2.5.7	Slurry type storages using other PCM than water / ice.....	269
9.2.6	Alternative integration concepts.....	271
9.3	Examples for space heating.....	273
9.3.1	Solar wall	274

9.3.2 Daylighting element.....	277
9.3.3 Floor heating systems	280
9.3.3.1 Floor heating system with hot water.....	280
9.3.3.2 Floor heating system with electrical heating	281
9.3.3.3 Floor heating system using hot air.....	281
9.3.4 Solar air heating and ventilation system	282
9.3.5 Storage for heating with hot water	284
9.3.5.1 Heat exchanger type approach.....	284
9.3.5.2 Module type approach	286
9.3.5.3 Direct contact type approach	288
9.3.5.4 Slurry type approach	289
9.4 Further information.....	289
9.5 References.....	291
10 Appendix	297
11 Index	305