

Contents

List of Figures	XV
List of Tables	XVII
List of Notation	XIX
1 Introduction	1
1.1 Prevailing conditions	1
1.2 Reverse logistics: Motivación and options for product recovery	2
1.3 The role of remanufacturing within sustainable operations management	3
1.4 Roadmap of thesis	4
2 Fundamentals	5
2.1 Terminology and process description	5
2.1.1 Nomenclature	5
2.1.2 The process of remanufacturing	6
2.1.3 Disassemble-to-order problems	8
2.2 Literature review	9
2.2.1 Disassembly, production, and remanufacturing coordination	9
2.2.2 Disassembly depth and sequencing	11
2.2.3 Disassembly for recycling	12
2.2.4 Complete disassembly for component recovery	12
2.2.5 Disassembly line balancing	16
2.2.6 Design for disassembly	17
2.2.7 Case studies, technical and practical surveys	17
2.2.8 Literature surveys	18
3 Planning disassembly with deterministic yields	19
3.1 Single period problem without constrained returns	19
3.1.1 Model for exact solution	20
3.1.2 Heuristic solution methods	21
Heuristic 1 : Ratio selection criterion	22
Heuristic 2 : Absolute selection criterion	23
Heuristic 3 : Round up heuristic	24
Heuristic 4 : Round down heuristic	24
3.1.3 Performance study	25
Background	25
Randomly generated instances	27
Random variants of real world data sets	31
3.2 Single period model with constrained returns	35
3.2.1 Model for exact solution	35
3.2.2 Heuristic solution methods	35
Heuristic 1 : Ratio selection criterion	35
Heuristic 2 : Absolute selection criterion	36

	Heuristics 3 and 4	36
3.2.3	Performance study	37
	Design	37
	Results for randomly generated instances	37
	Results for random variants	41
3.3	Multiple period setting without constrained returns	44
3.3.1	Model for exact solution	44
	Examination of complexity	46
3.3.2	Heuristic solution methods	47
	Heuristic 1: Look ahead heuristic (with ratio selection criterion)	48
	Heuristic 2 : Look behind heuristic (with absolute selection criterion)	51
3.3.3	Performance study	54
	Random instances	54
	Random variants of real world data	59
3.4	Multiple period setting with constrained returns	63
3.4.1	Model for exact solution	63
3.4.2	Heuristic	65
3.4.3	Performance study	67
	Random instances	67
	Variants of real world data	70
4	Planning disassembly with stochastic yields	73
4.1	Preliminaries	73
4.2	Single period	75
4.2.1	Exact formulation	75
	Recourse model	76
4.2.2	Heuristic solution methods	81
	Background	81
	One-to-one heuristic	82
	One-to-many heuristic	83
4.2.3	Performance study	89
	Design	89
	Results	90
4.2.4	Chance constrained programming model	91
4.3	Multiple period	96
4.3.1	Exact formulation and solution methods	96
	Assumptions	96
	Stochastic dynamic programming formulation	97
	Recourse model formulation	100
4.3.2	Heuristic solution methods	103
	Step One: First period disassembly decisions	103
	Step Two: First period leaf decisions	104
	Step Three: Second period disassembly decisions	104
	Step Four: Second period disassembly decisions	105
	Adapting the heuristic to more than two periods	105
4.3.3	Performance study	106
	Design	106
	Results	107

5 Conclusion and outlook

111

Bibliography

113